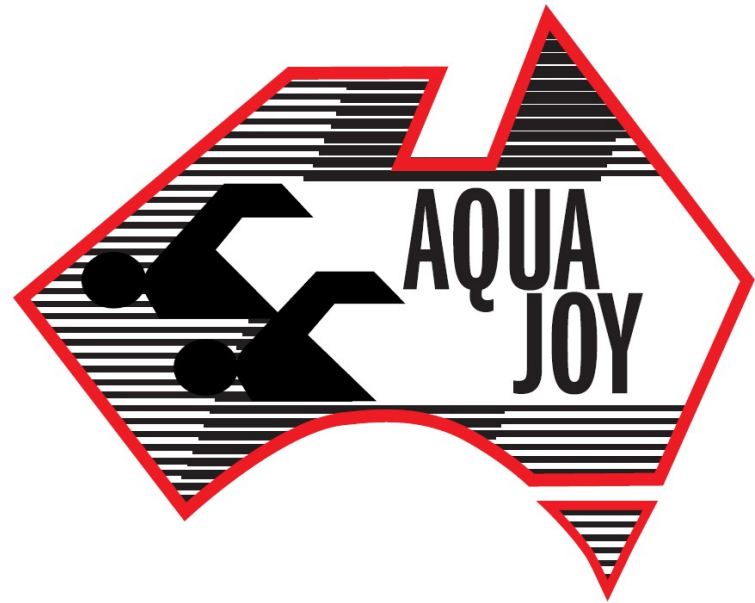




OWNERS HANDBOOK & WARRANTY DOCUMENT

Mineral Plus

Analogue and Digital Options

Self-Cleaning Mineral Chlorinator

4500 PPM Salt/Mineral Level

Manufactured by:
JOY POOL SYSTEMS
ACN 141 035 172 ABN 66 141 035 172
Unit 21, 2 Richard Close
NORTH ROCKS NSW 2151 AUSTRALIA

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Table of Contents

PREFACE.....	3
SAFETY	3
IDENTIFICATION DETAILS.....	6
POWER PACK	6
FRONT OF POWER PACK.....	6
INSTALLATION DIAGRAM.....	10
CHECK LIST BEFORE TURNING ON.....	10
OPERATION / START UP PROCEDURE.....	11
SETTING THE TIMER.....	11
Analogue Timer	11
Digital Timer	12
Setting the Current Time	12
Setting Active Timer Periods	12
ON / OFF / AUTO Switch.....	13
UNDERSTANDING THE CHLORINE MONITOR	13
GENERAL INFORMATION ON WATER CARE.....	15
FILTRATION	15
CHLORINATION	15
PH.....	16
CONCLUSIONS	17
MAINTENANCE	18
BACKWASHING FILTER.....	18
POWER PACK	18
CELL.....	18
ADDING SALT	19
SERVICE – CHECK LIST	23

SERVICE – CHECK LIST

Remember

BEFORE PICKING UP THE TELEPHONE HAVE YOU COMPLETED THE FOLLOWING CHECK LIST?

1. Is my pH correct? **(7.2 – 7.6)**
2. Is my salt level correct? **(4500ppm)**
3. Are my electrodes clean (Cell)?
4. Am I running the chlorinator long enough?
5. Have I added stabilizer? **(60 -80ppm)**
6. Have I read my Aqua Joy instructions correctly?

Should your Pump Motor fail, or other problems do not allow you to operate your Aqua Joy Chlorinator in the normal manner, Sodium Hypo chlorite (liquid chlorine) may be added to keep the pool sterile until the malfunction is corrected.

If the Chlorinator has failed and needs service, it must be returned to:

JOY POOL SYSTEMS

Unit 21/2 Richard Close

North Rocks, NSW. 2151.

ACN 141 035 172

ABN 66 141 035 172

Email: sales@aquajoy.com.au Website: www.aquajoy.com.au

AT THE TIME OF INSTALATION PLEASE RECORD THE FOLLOW:

NAME OF PURCHASER: _____

ADDRESS OF INSTALL: _____

DATE OF INSTALL: DAY _____, MONTH _____, YEAR _____

SIZE OF POOL: _____ LITERS

NAME / COMPANY OF INSTALLER: _____

PREFACE

JOY POOL SYSTEMS is a Sydney based, Australian company which has been involved in the manufacture and distribution of Saltwater Swimming Pool Chlorinators for over 30 years. Up until this period the sanitization of swimming pools was achieved by manually dosing domestic swimming pools with powder or liquid type chlorine. Today's market sees around 90% of new pools throughout Australia fitted with the automatic Saltwater Chlorinator.

Important Safety Matters are indicated by



SAFETY

FOR YOUR SAFETY AND THE SAFETY OF OTHERS PLEASE READ BEFORE YOU OPERATE THIS CHLORINATOR

Do not operate the chlorinator unless you have read all WARNINGS and INSTRUCTIONS and understand all safety and operational procedures contained in this manual. Ensure that the chlorinator (Power Pack, Plumbing and Cell) has been installed by competent person to the instructions contained in this manual.

The Power Pack is to be installed according to AS/NA 3000:2000 and located outside pool Zone 2 area, not in direct sunlight, or in an area where the ambient temperature can reach above 40 degrees Celsius or directly onto metal fences or metal sheds. If installing on these surfaces make sure a timber backing of 400mm x 250mm x 8mm is between the metal surface and the chlorinator to avoid overheating and damage to internal components.

Servicing should only be attempted by trained Technicians. Dangerous voltages are present inside the chlorinator enclosure. Untrained personnel should not attempt to remove the cover of the power pack. Return to Joy Pool Systems for repair.

For any unresolved problems, please contact your dealer or **JOY POOL SYSTEMS**.

Keep this manual in a safe, convenient location and refer to it if any doubt exists over operational or safety matters.



SAFETY – TO PREVENT RISK OR INJURY TO YOURSELF AND OTHERS PLEASE OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS.

Understand all safety and operational procedures contained in this manual and check the condition of the chlorinator and cell before use. Again, if in doubt contact your dealer before proceeding. **DO NOT** attempt to modify the chlorinator or installation in any way.

The chlorinator should not be operated by personnel (E.g. Operating time clock switches, adjusting the time clock, safety cut out, cleaning cells etc.) when the surrounding area is damp. In addition, personnel should not operate the unit with bare feet or wet hands. This will minimise the risk of electrocution in the event of a fault developing either in the chlorinator or the electric power wiring to the unit.



SAFETY – CELL CLEANING USES HYDROCHLORIC ACID. EXTREME CARE IS REQUIRED.

Cell cleaning maybe required. The use of Hydrochloric Acid or Cell Cleaning Solution, which is a highly corrosive chemical that needs to be handled with extreme care. Personnel performing cleaning should be equipped with safety goggles and acid resistant gloves as precaution.

Any spills should be immediately flushed with water. When diluting the acid, **ALWAYS ADD ACID TO WATER FIRST. NEVER THE REVERSE!** Doing so will cause a very violent chemical reaction. Take care when immersing the cell in the diluted acid solution or Cell Cleaning Solution to ensure that no acid / Cell Cleaning Solution splashes or spills occur. When finished wash gloves and used containers in water.

Please note that the edges of the cell electrodes can be extremely sharp. Avoid contact when cleaning as lacerations can occur.



SAFETY – IF IN ANY DOUBT ABOUT THE SAFETY OF THE UNIT OR IF THE UNIT MALFUNCTIONS THEN PLEASE FOLLOW THE FOLLOWING SAFETY INSTRUCTIONS.

Turn off the power to the unit at the power point, disconnect the power cord and call for service. Please note that dangerous voltages are always present inside the unit, irrespective of the setting of the front panel controls or time clock.

repair items which by their nature are expendable. Such items include electrodes and rectifier devices.

JOY POOL SYSTEMS shall not be liable for loss of profits or benefits, indirect, special, consequential or other similar damages arising out of any breach of warranty of otherwise.

PLEASE NOTE: Labour and or service calls are not included in this warranty. No replacement parts will be supplied prior to the return of any faulty parts. Freight on returns is the responsibility of the purchaser.

If a Warranty claim is lodged for a replacement cell in the first Three years before a cell can be supplied the old cell must be returned to **JOY POOL SYSTEMS** with a minimum of 8 water tests over a 12-month period with no greater time between tests than 2 months. If this cannot be provided a cell can be purchased at the 37 months pro rata price.

WARRANTIES SHALL BE VOID IF THE FOLLOWING ARE DEEMED TO APPLY OR HAVE NOT BEEN ADHERED TO:

1. Damage Due to freight.
2. No warranty is applicable without proof of purchase
3. If correct installation is not adhered to as outlined in the installation procedures.
4. Only one pool pump must be plugged into Power Pack
5. The Cell Lead is Plugged in incorrectly. It is the owner's responsibility to ensure correct plugging at the time of installation.
6. Water balance of pool water falls outside the guidelines set out Owner's Manual.
7. Cell exhibits signs of excessive acid exposure, improper cleaning with overly strong acid concentrations, or failure to fully rinse off cleaning solutions, including from the O-rings and plastic components.
8. Cell anode electrodes are engulfed in deposits and the owner fails to remove such deposits.
9. The pool size exceeds the rated Cell size or salt levels are less than 3500 p.p.m.
10. Acts of God (i.e. storms, lighting strikes, floods, etc)
11. Damage by foreign objects (i.e. insects, frogs, spiders, etc)
12. The manufacturer reserves the right to refuse a warranty claim if in its opinion the claim cannot be justified.

SALT CHART

	1000 PPM		2000 PPM		3000 PPM		4000 PPM		5000 PPM	
LITRES	SALT	MINERAL	SALT	MINERAL	SALT	MINERAL	SALT	MINERAL	SALT	MINERAL
5,000	5	0.7	9	1	14	2	19	3	23	3
10,000	10	1.4	19	3	29	4	38	5	48	7
15,000	14	2	28	4	43	6	57	8	71	10
20,000	19	3	38	5	57	8	76	11	94	13
25,000	24	3	47	7	71	10	94	13	118	17
30,000	28	4	57	8	85	12	114	16	142	20
40,000	38	5	76	11	113	16	151	22	189	27
45,000	42	6	85	12	127	18	170	24	212	30
50,000	47	7	95	14	142	20	189	27	237	34
60,000	57	8	113	16	170	24	227	32	283	40
65,000	61	9	123	18	184	26	245	35	307	44
70,000	66	9	132	19	199	28	265	38	331	47
75,000	71	10	142	20	213	30	284	41	354	51
80,000	76	11	151	22	227	32	302	43	378	54

Parts per million Salt

WARRANTY

For a period of 36 months from the date of purchase **JOY POOL SYSTEMS** warrants to the original purchaser that the AQUAJoy CHLORINATION UNIT shall be free from defects in materials and workmanship. This warranty covers DOMESTIC USE ONLY.

The Cell carries an additional 36 month *pro rata replacement warranty. Commercial installations are for 12 months ONLY on Power Pack and Cell with no pro rata provision on the Cell. The Warranty shall be void if the unit's case or cabinet be opened or altered or modified during this period. If a defect should occur the unit must be returned to **JOY POOL SYSTEMS** and PROOF OF PURCHASE presented.

Purchases sole and exclusively remedy in the event of defect is expressly limited to correction of the defect by adjustment, repair or replacement at JOY POOL SYSTEMS election and sole expense, except there shall be no obligation to



SAFETY – STORAGE OF CHEMICALS

NEVER STORE CHLORINE & HYDROCHLORIC ACID IN THE SAME AREA!

They are both very active chemicals and can react, if accidentally mixed, with explosive results.



SAFETY – ASPECTS TO BE CONSIDERED FOR SERVICING.

Servicing should only be attempted by trained Technicians. Dangerous voltages are present inside the chlorinator enclosure. Untrained personnel should not attempt to remove the cover of the power pack.

Servicing should be carried out with the power switched off and the chlorinator disconnected from the power point. Where it is absolutely necessary to power the unit for service then it shall be powered from the unearthed secondary of a safety isolation transformer or by means of an approved earth leakage detection unit.

The chlorinator is a prescribed item under NSW LAW AND CANNOT BE MODIFIED IN ANY WAY.

As part of servicing, the following safety checks need to be performed on the chlorinator:

- The interior of the unit has not been modified or tempered with in any way.
- There is adequate separation between mains and extra low voltage parts.
- All insulating panels are in place and terminal connections are tight.
- Earth pin of power cord to all external metals parts of the chlorinator to have a resistance value not exceeding 0.1ohm.
- Megger power cord active and neutral at 500 V D.C. to all external metal work and output cell terminals in turn. Resistance value not to be less than 2 meg ohms.
- Visually ensure that all parts of the unit are in good condition.
- Insulation on power cords in good condition and any corrosion on the pins of the power cord plug to be rectified.

Place a sticker on the underside of the unit identifying the company that carried out the service, date of service, safety check carried out and the signature of the service technician that carried out the work.

IDENTIFICATION DETAILS

POWER PACK

FRONT OF POWER PACK



BASE OF POWER PACK



- d) If ineffective, mix one part of Hydrochloric Acid to 15 parts of water. (Add acid to water) or Cell Cleaning Solution. Immerse cell until clean and then remove immediately, don't let cell sit in solution without any calcium on it as minimal time in the solution is best for long cell life. After cleaning, rinse the electrode, including O-Ring and plastics fully in fresh water before returning to housing.
- e) If you are having to clean your cell more frequently than every 3 months your water balance may not be correct. Your Aqua Joy Chlorinator cell life may be reduced from frequent cleaning and is not covered under warranty.
- f) Insert electrode back into Cell housing, ensuring locating lug is at top of cell, and O-ring is in place and tighten screw cap in a clockwise direction
- g) Lubricate "O" ring using only silicon grease if required.
- h) DO NOT USE VASELINE**
- i) Open valves turn on filtration and chlorinator.

ADDING SALT

Use only refined pool salt. The Chlorinator is designed to run at 5,000 ppm. Salt levels lower than 3,500ppm and higher than 5500ppm will cause problems with your chlorinator and may void electrode warranty.

1. **SALT OR MINERALS SHOULD NEVER BE ADDED UNLESS A WATER TEST IS PERFORMED.**
2. Determine salt requirements.
3. Ensure that the Chlorine Control knob is turned to the minimum – OFF – position fully, anticlockwise.
4. Add salt into the shallow end of the pool.
5. Brush in salt to dissolve.
6. Re-adjust the Chlorine Level Control to normal **GREEN** Sector.
7. For best results test your pool water weekly. And tested by Pool Shop every 4-6 weeks. You may find that it will require a bag of Salt every 2nd Pool Shop water Test. On average a 50000L Swimming Pool will use 5 to 7, 20kg Bags of Salt in a year.
8. SALT LEVELS OF SWIMMING POOL WATER ARE NORMALLY TESTED WITH A CONDUCTIVITY METER / SALT METER AND THERE CAN BE VARIANCE OF +/- 500PPM WHEN TESTING.

MAINTENANCE

Before performing pool maintenance, vacuuming etc. Ensure *that the timer is not, and will not*, be supplying power to the chlorinator during maintenance period (refer setting of timer – page 10).

1. Turn the *Chlorine Level Control* to minimum – off – position, fully anticlockwise. (Chlorine Monitor should be in Vertical Position when fully turned down)
2. To turn power off to the pump, turn the *Pump Switch* to the “OFF” position.

After completion of maintenance.

1. Turn the Pump Switch from the “OFF” position to the “ON” position run for 2 minutes.
2. Readjust the Chlorine Level Control to normal **GREEN** Sector
3. Then turn the Pump Switch from “ON” position back to “AUTO” position.
4. The unit is now back to its normal operating mode.

BACKWASHING FILTER

The chlorinator Chlorine Level Control must be turned to the minimum position when backwashing (manually) for long periods or when vacuuming to waste.

POWER PACK

Provided the Power Pack is installed as instructed, no maintenance is required. However, it should be kept clean and inspected regularly for spiders, ants etc.

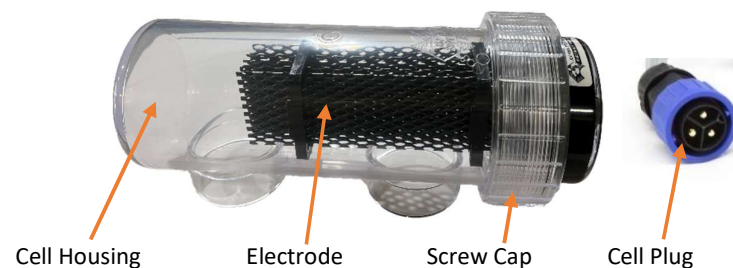
CELL

All cells manufactured by **JOY POOL SYSTEMS** use only the highest quality De Nora electrode material Manufactured in U.S.A.

At the beginning of each summer and at the end of the swimming season you should remove the Electrode from cell housing and clean if there is any calcium build-up on the plates.

1. If higher than normal calcium levels are present in the pool water, electrodes may require manual cleaning on occasions.
 - a) Switch off the filtration and Chlorinator and close valves – leave mains power on.
 - b) Unscrew cap in an anti-clockwise direction.
 - c) Remove electrode from Cell Housing and soak electrodes in hot water and detergent.

CELL & CELL PLUG



LOCATION AND INSTALLATION

To ensure compliance with regulations, safety in operation and long-term reliability please observe the following:

- Unit to be installed by qualified personnel.
- Power Pack to be installed according to AS/NZ 3000:2000 and located outside pool Zone 2 area.
- Warranty is void if unit is installed in direct sunlight or enclosed in a hot area with inadequate ventilation provided around the Power Pack. In locations where ambient temperature can reach above 40°C Degrees are not suitable unless there is very good ventilation. If this is not provided damage to internal components may occur i.e. Triacs.
THIS DAMAGE WILL NOT COVER BY WARRANTY.
- Protection to be provided from inclement weather.
- Pool Chemicals (i.e. Salt, Acid, Buffer, Chlorine, Stabilizer) are not to be stored in the same enclosed area that the Chlorinator Power Pack is mounted. (i.e. Filter Boxes, Garden Sheds) as the fumes from these products can damage the unit and this is not covered under warranty

1. POOL WATER PREPARATION

- Measure the pool size in litres to determine salt/mineral level requirements.
- Refer to salt/mineral requirements chart (refer page 20). Add 38kgs of **refined Pool Salt with 6kgs of Minerals*** per 10000 litres of water in shallow end of pool.
- Connect your vacuum hose and place vacuum head in deepest part of pool and run for 24 hours to dissolve in salt.
- THE SALT / MINERALS MUST BE DISSOLVED COMPLETELY BEFORE THE CHLORINATOR OUTPUT IS TURNED UP.**
This should take (24 hours in summer – 72 hours in winter).

*Dependant on type of and concentration of minerals. For more information contact your pool professional or Joy Pool Systems on 0296305011.

2. MOUNTING THE POWER PACK

- Screw the mounting bracket to wall or post with slots facing upwards, a minimum 1.2 meters off the ground & within 1.5 meters of the power outlet and within 1.5 meters of the filter's return to Pool Line
- Place back of Power Pack to mounting bracket and slot into place.

NOTE: *DO NOT MOUNT IN DIRECT SUNLIGHT or DIRECTLY ONTO METAL FENCE OR METAL SHED. IF THIS IS THE ONLY PLACE THEN A PIECE OF TIMBER BOARD 400MM x 250MM x 8MM SHOULD BE MOUNTED TO THE METAL AND THEN MOUNT POWER PACK TO THE TIMBER. FAILURE TO DO THIS WILL VOID WARRANTY OF UNIT.*

3. INSTALLATION OF THE CELL

Determine Filter Return to Pool Line.

- Cell Housing must be in a horizontal position with inlet and outlet sockets facing downwards as per diagram (refer page 9).
- Cell must be installed after the heater (where fitted) and Solar Systems (refer page 9). Pool cleaner pump motors that draw water from the return to pool line should be fitted after the Cell for correct pool chlorination.
- CAUTION:** It is very important that no gas generated from the Cell can find its way back into the Filter, Pump, Heater, Solar Systems or Spa Blowers.

CONCLUSIONS

It follows then that your pool must have an adequate circulation, chlorination and filtration systems and the pH should be in the correct range.

The use of Chlorine Stabilizer (Isocyanuric acid) in hot weather is essential to help keep a residual of chlorine in the pool.

If your chemical balance is incorrect or if your Skimmer Box & Pump Baskets are blocked or your variable pump speed is set to low this will cause slow water flow over the cell and cause calcium to build up on your cell. The Chlorinator will turn off (your pump will keep running but there will be NO Chlorination so your pool will go Green & Cloudy. Then please perform the following:

- Clean the cell – refer page 15.
- Clean Skimmer Box & Pump Baskets
- Backwash Pool
- Adjust Variable Pump Speed to increase water flow
- Add Lo-Chlor Scale Eliminator.
- Set the chlorine level control (in the **GREEN** section)– refer page 12-13.
- IF CHLORINE IS LOW AND CHLORINE MONITOR IS IN THE **YELLOW** SECTION TURN CHLORINE CONTROL KNOB AND MOVE NEEDLE TO **GREEN** SECTION. DON'T TURN CHLORINE CONTROL KNOB SO CHLORINE MONITOR IS IN **RED** SECTION IF CHLORINE IS LOW.**

IMPORTANT: To ensure maximum auto-cleaning efficiency you must ensure you operate your equipment as follows:

DO NOT TURN OFF POWER TO THE UNIT.

- Minimise the frequency of adjustments of the chlorine level.
- If you need to add chlorine during peak bathing periods or high-water temperatures, use liquid chlorine **ONLY**.

PH

The pH scale measures the acid-alkaline balance of pool water, where 0 is acidic, 14 is alkaline, and 7 is neutral. Maintaining correct pH control is essential for clear, healthy water. Within the 7.0–8.0 range, chlorine works effectively as both a bleach and steriliser, and precipitates form at an optimal size for filtration. A pH above 8.0 makes water too alkaline and may cause skin irritation, while below 7.0 is too acidic and can sting eyes or sensitive tissue.

The Langelier Index is used to check overall water balance. Readings of pH, water temperature (TF), calcium hardness (HF), and total alkalinity (AF) are needed to determine factor values and perform the calculation.

Example:

If pool water has a pH of 7.4, temperature of 24°C, calcium hardness of 100 ppm, and total alkalinity of 200 ppm, the Langelier Index would be calculated as follows:

Start with pH	+7.4
Add TF	+0.6
Add HF	+1.6
Add AF	+2.3
Subtract (K=12.1)	-12.1
Langelier Index =	+0.2

If the result is between -0.2 and +0.2, then the pool water is in balance.

If the result is lower than -0.2, then the pool water is corrosive.

If the result is higher than +0.2, then the pool water is scale-forming

LANGELIER INDEX CALCULATION TABLE					
Pool Water Temperature	Temp Factor	Calcium Hardness	Hardness Factor	Total Alkalinity	Alkalinity Factor
(°C)	(TF)	CaCO ₃	HF	CO ₃	AF
0	0.0	5	0.3	5	0.7
3	0.1	25	1.0	25	1.4
8	0.2	50	1.3	50	1.7
12	0.3	75	1.5	75	1.9
15	0.4	100	1.6	100	2.0
19	0.5	150	1.8	150	2.2
24	0.6	200	1.9	200	2.3
29	0.7	300	2.1	300	2.5
34	0.8	400	2.2	400	2.6
40	0.9	800	2.5	800	2.9

The pool water passing over the cell should always be in balance relating to the Langelier Index for a pH of 7.2 to 7.6.

NOTE: CONTINUAL RUNNING OF THE UNIT WITH A PH HIGHER THAN 7.8 AND FREE CHLORINE OF >5.00PPM WILL CAUSE CELL DAMAGE AND VOID ALL CELL WARRANTY.

- When position of the Cell Housing has been decided, turn off the Pump/Filter and CLOSE OFF VALVES if required.
- If the Return to pool line is 40mm pipe, use 50-40mm reducing bushes provided. If it is 50mm pipe, glue pipe directly into the inlet & outlet ports on the cell housing.

4. POWER PACK / CELL CONNECTION

- The Cell is supplied ready to connect to the Power Pack. Under the Power Pack on the right side is the Cell Connection Point. Align the white arrows on the cell plug and connection point on the Power Pack and push in until the outer blue locking ring “clicks” this will indicate that the cell is plugged in correctly. To test pull on grey cell lead and plug should not come out.
- To disconnect cell twist outer blue locking ring anti clockwise and pull down at the same time and the cell will disconnect.

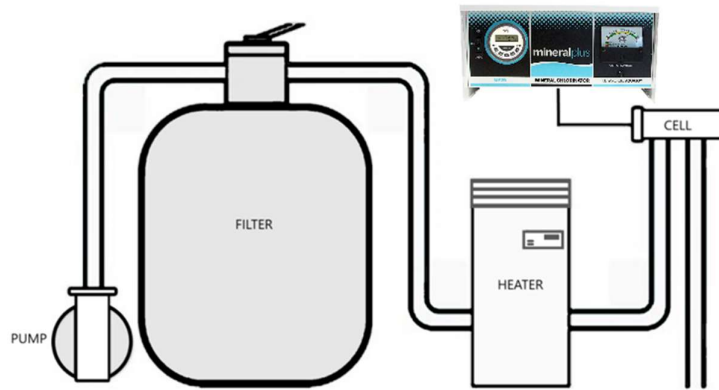
NOTE: THE UNIT MAY MALFUNCTION AND CAUSE MAJOR DAMAGE IF THE CELL PLUG IS INCORRECTLY PLUGGED IN AND WILL VOID ALL WARRANTY OF CELL & POWER PACK.

5. PUMP / CHLORINATOR LEAD CONNECTION

- Insert only one Pump Plug into the 3-pin power socket underneath the Power Pack.
- Make sure Power switch on the unit is in the “OFF” position first then insert Chlorinator Power Lead into a power point.

NOTE: THE UNIT HAS A 10 AMP PUMP SOCKET SO DO NOT PLUG MORE THAN ONE PUMP INTO SOCKET. THE USE OF SOLAR CONTROLLERS, POWER BOARDS & DOUBLE ADAPTORS THROUGH THE UNIT MAY DRAW MORE THAN 10 AMPS WITH TWO PUMPS. THIS CAN CAUSE MAJOR DAMAGE TO THE PUMP SOCKET AND WILL NOT BE COVERED BY WARRANTY.

INSTALLATION DIAGRAM



NOTE: *WATER MAY FLOW EITHER WAY THROUGH INLET/OUTLET PORTS ON THE CELL HOUSING. (CELL MAY BE REVERSED AS SHOWN IN DIAGRAM). GAS AND ELECTRIC HEATERS REQUIRE CELL INSTALLED MINIMUM OF 1 METRE FROM HEATER OUTLET.*

CHECK LIST BEFORE TURNING ON.

1. Pool Salt must be dissolved. **(4500ppm)**
2. Allow solvent cement to set before applying pressure (allow 24 hours).
3. Electrode is in Cell Housing with Locking Ring tight.
4. Suction Pool Cleaners are disconnected (For first Start Up only)
5. Skimmer Box & Pump baskets clean
6. Valves reopened.

GENERAL INFORMATION ON WATER CARE

FILTRATION

Water must pass through a filter to remove debris. **Conservatively**, a pool pump operating at normal filter pressure circulates **a little more** 10,000 litres per hour. Standard pool practice requires the entire pool volume to pass through the filter at least one and a half times per day, usually achieved with a 6–10 hour filtration cycle. Longer filtration improves water clarity and polish.

However, during periods of low pool use (e.g. winter), excessive filtration and chlorination can raise chlorine levels unnecessarily, leading to premature cell wear and reduced cell life.

CHLORINATION

Chlorine is essential for oxidising debris, removing stains, and eliminating harmful bacteria to keep pool water safe. A small amount of residual chlorine—the chlorine that remains active in the water after disinfection—is needed to maintain ongoing protection. The amount required depends on bather load and general pool use.

To maintain consistently clear water, introduce about 1 ppm of chlorine and ensure at least one and a half (1½) full filtration cycles per day. This level of circulation and chlorination keeps the pool clean and sparkling.

Crystal-clear water is achieved only through effective filtration, proper chlorination, and balanced water chemistry, with a pH between 7.2 and 7.6.

If your Salt level is above 4500ppm and water temperature is above 25° Degrees and the needle is only reaching B section this is an indicator that the Electrode may need to be replaced.

The Aqua Joy Unique “Mineral Plus” chlorinator is available in 2 Models to suit the capacity of your pool. This capacity is related to details on the label fixed to the front of the Power Pack.

MP25 Pools to a Maximum of 90,000L Capacity (Cell Life only 3-4 Years at Maximum Capacity)

MP40 Pools to a Maximum of 150,000L Capacity (Cell Life only 3-4 Years at Maximum Capacity)

Each level is divided into coloured areas. **YELLOW GREEN RED** (see colour coding in lower left-hand corner of meter) and the monitor needle position will vary according to the condition of your pool and cell. i.e. Salt Content, Pool Water Temperature position of Chlorine Control Knob and the condition of the cell (age of cell & Cleanliness of Cell) which is an electrolytic generator of chlorine.

The letters A to E, at the top of the scale of the monitor are a further reference relating to the indicator needle position within a coloured sector.

A summary of the above information will be indicated as in the following:

- | | | |
|---------------|------|---|
| YELLOW | -AB | <ol style="list-style-type: none"> 1. Calcium deposit on cell electrodes and or 2. Salt level below 3500 ppm has lowered (page 13 and or 3. Very low pool temperature. |
| GREEN | - CD | at 4000ppm – 5000ppm Normal operation |
| RED | - E | <p>High output from Aqua Joy chlorinator due to</p> <ol style="list-style-type: none"> 1. Higher water temperature (heated pool) and or 2. Salt level over 5500 ppm. 3. Running Unit in this Level will cause damage to Transformer, Triacs, and internal wiring and will void warranty. |

NOTE: THE CHLORINE MONITOR IS FACTORY CALIBRATED AT 25 DEGREES CELSIUS WATER TEMPERATURE. HIGHER TEMPERATURES WILL INCREASE NEEDLE SETTING INTO **RED** SECTOR.

OPERATION / START UP PROCEDURE

1. Turn on Mains Power supply.
2. Set Time Clock and operating times.
3. Set *Pump Switch* to “On” position.
4. Adjust *Chlorine Level Knob* to normal green sector after starting up pool pump and this has run for 2 minutes by turning control knob clockwise until chlorine monitor/gauge needle reaches the area of the green section. This could be on the right or left of the monitor/gauge depending on which polarity the unit is on.

NOTE: *DON'T CONTINUE TURNING KNOB SO THAT NEEDLE GOES INTO THE RED SECTION OR THIS WILL CAUSE DAMAGE TO THE UNIT WHICH WILL NOT BE COVERED BY WARRANTY.*

5. Once the unit has been set, switch *Pump Switch* to “Auto” position.
6. Pump and Chlorinator will commence operation when the time-clock setting reaches “ON” positions that have been set on time clock.

NOTE: You may notice dim blue flashing within the chlorinator during operation at night. This indicates normal operation.

SETTING THE TIMER

Your system has either an **Analogue** or **Digital** timer — which control both the **Chlorinator** and **Pool Pump** operating times.

Analogue Timer

Our analogue timers operate using **coloured tappets** that switch the system **ON** and **OFF** based on their position.

- The **Chlorinator and Pump** turn **ON** when the **triangle** indicator points to tappets pushed **toward the outer perimeter** of the timer face.
- They turn **OFF** when the triangle points to tappets positioned **closer to the numbers** on the timer face.
- **Each tappet represents 15 minutes** of run time.

To set the desired chlorination period, **push the tappets outward** for the times you want the system to operate.

The **triangle indicator**, located at the **2 o'clock position**, should always point to the **current time**.

Some newer analogue timers include a **backup battery**, allowing the timer to maintain accurate time during power outages for **up to two days**.



Digital Timer (AquaJoy 7-Day Timer)

The AquaJoy Digital Timer controls both the **Pump/Filter** and **Chlorinator**.

It allows you to **program up to four ON/OFF schedules**, each defining when the system operates.

These schedules can be set for **individual days** or **applied across the entire week**.



The “**SUPER CHL**” button runs the chlorinator continuously for **8 hours** when activated.

Press the button again to **deactivate** the function.

Setting the Current Time

1. Hold down the “**CLOCK**” button.
2. While holding it, press “**DAY**”, “**HOURL**”, and “**MIN**” to set the correct day and time.
3. Release the “**CLOCK**” button once the current time is correctly displayed.

Setting Active Timer Periods

You can set up to **four ON/OFF timer periods**, allowing the chlorinator and pump to operate automatically at specific times throughout the day or week.

1. Press the “**TIMER**” button once to enter programming mode.
 - The display will show “**1 ON**”, indicating the first ON time.
2. Use the “**DAY**”, “**HOURL**”, and “**MIN**” buttons to set the **start time** for the first timer period.
3. Press the “**TIMER**” button again to move to “**1 OFF**” and set the **end time** for that same period.
4. Repeat the process for additional timer periods (**2 ON / 2 OFF**, **3 ON / 3 OFF**, **4 ON / 4 OFF**) as required.
5. When finished, press the “**CLOCK**” button to exit programming mode and return to the current time display.

Tip: Each ON/OFF period can be applied to specific days or set to repeat daily, depending on your preference.

The active timer settings will appear on the screen as you scroll through the “**TIMER**” options.

ON / OFF / AUTO Switch

- **ON** – Continuous operation (overrides the timer).
- **OFF** – Stops the pump and chlorinator completely.
- **AUTO** – Normal operation (runs according to the timer schedule).



NOTE:

If you are unsure about setting the timer, please contact **Joy Pool Systems** for assistance.

UNDERSTANDING THE CHLORINE MONITOR



The Chlorine Monitor shows the chlorine output of your Aqua Joy Chlorinator.

As it's directly connected to the cell, it provides an accurate reading of chlorine production.

When the needle is in the green zone, the unit is producing chlorine.

Allow at least 7 DAYS on your pumping program for the pool and cell to “settle in” before placing reliance on the monitor as certain slow chemical changes take place in the initial salt charging.

This Chlorine Monitor is the “CENTRE ZERO” type. For no output to the cell the needle needs to be in the vertical, CENTRE position. The meter alternates between the (+) and (-) positions for each alternate output cycle indicating the polarity of the cell. The cycle time is around 3 hours and the units monitor will move from one side to the other. The unit produces chlorine on both sides.

When the Chlorine Control knob is turned to maximum (clockwise) the following Needle should be:

2500 ppm	=	B SECTION	SALT LOW NOT RECOMMENDED
3500 ppm	=	C SECTION	LOWER THAN RECOMMENDED
4500 ppm	=	D SECTION	RECOMMENDED POSITION
Above 4500 ppm	=	E SECTION	SALT HIGH NOT RECOMMENDED

There will be some variance in needle position due to temperature of water and age of the Electrode.